

### 3317LE

170µm PET Film Double-Sided Tape

170µm PET双面胶带

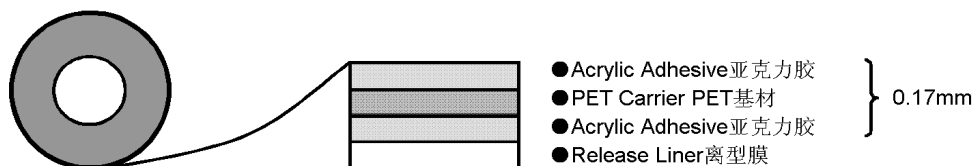
Technical Data: 产品说明书

**Product Description :**  
 产品介绍  
 3317LE is a clear double side self-adhesive tape consisting of PET carrier and modified acrylic adhesive.  
 3317LE是一款由薄的PET基材和改性亚克力胶制成的透明双面胶带。

**Key Features :**  
 特点  
 High bonding strength.  
 具有高粘接强度。  
 Very good adhesion to most common smooth substrate.  
 对于大多数的光滑表面都有很好的粘性。  
 Good performance in temperature and chemical resistance.  
 具有很好的耐温性和耐化学性。  
 Good handling performance in converting processes.  
 各类制程中使用，操作性能好。

**Application**  
 Ideas :  
 应用  
 Used for variety substrate bonding, such as metal panel, plastic and films.  
 可以用于粘结金属板，塑料和各类膜材。  
 Ideal for graphic overlays, nameplates, appliques and decorative trim.  
 可用于柔性薄膜开关，铭牌，贴花和装饰性剪裁上面。  
 Good for mobile phone parts attachment, such as gasket, mesh, insulation films.  
 可以很好粘接各类手机零部件，例如垫圈，防尘网和绝缘膜等。  
 Good for LCD BLU mounting.  
 用于LCD背光模组的装配。  
 Good for battery pack mounting.  
 用于电池组装配。

**Construction :**  
 结构



**Technical Data : 特性**

Test Item 测试项目	Unit 单位	Value 数值	Test Method 测试方法				
Thickness 厚度	mm	0.170±0.015	-				
Initial Adhesion 初粘力	-	> 8#	GB/T4852, Ball tack. J.dow method at room temperature. Tape size: 100mm*150mm. 初粘，在室温下用J.dow方法；测试尺寸：100mm *150mm				
180° Peel Adhesion 180°剥离力	N/25mm	<table border="1" style="width: 100%;"> <tr> <td>One side 一面</td> <td>&gt; 20</td> </tr> <tr> <td>Another side 另一面</td> <td>&gt; 20</td> </tr> </table>	One side 一面	> 20	Another side 另一面	> 20	GB/T2792, 180° peel strength to substrate at room temperature, tape size: 25mm*150mm. 室温下180°对基板剥离；测试尺寸：25mm×150mm
One side 一面	> 20						
Another side 另一面	> 20						
Temperature Range 使用温度范围	℃	-10~80	-				
Humidity Range 适用湿度范围	%	0-95	-				
Weather Resistance 耐候性	-	Good 好	-				

Test Item 测试项目	Unit 单位	Value 数值	Test Method 测试方法
Holding Power 保持力	hrs	>48	GB/7754, Tensile strength, tape size:25mm*25mm, loading: 1kg. 胶带尺寸: 25mm*25mm, 负重: 1kg.
Color 颜色	Clear 透明		-

●Shelf Life &  
Storage

Tape in roll form: Shelf life 12 months from the date of manufacture when stored in original cartons at 20°C and 50% relative humidity.

Conditions :

成卷胶带: 原箱储存在20°C、50%的相对湿度条件下, 从制造之日起保质12个月。

存储方式与保质期

Ideal tape application temperature range is 21°C to 38°C.

胶带最佳适用范围为21°C-38°C。

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