

## 2215WJ

### Low VOC cotton paper double-sided tape

#### 低挥发棉纸双面胶带

#### Technical Data: 产品说明书

#### ● Key Features :

##### 特点

Not adding organic solvents (Toluene, Xylene etc.), environmentally and healthy.  
不加有机溶剂（甲苯，二甲苯等），环保无害。

Ant bounce, high adhesive force, excellent anti-drop performance.

低弹性，高粘力，极好的防滑脱性能。

Good solvent and temperature resistance.

很好的耐溶剂性和耐温性。

Less odor, sharply reduced emissions of VOC.

低气味，极低量挥发性物质释放。

#### ● Application Ideas :

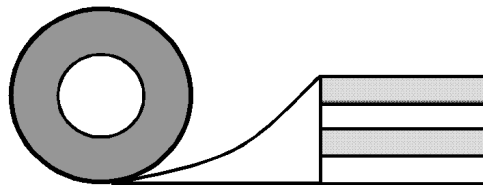
##### 应用

Bonding nameplate, membrane switch, foam materials, fibrous materials, as well as plastic materials.

可用于固定铭牌，粘贴薄膜开关，泡棉材料，纤维材料以及塑料材质等。

#### ● Construction :

##### 结构



- Acrylic Adhesive 亚克力胶
- Cotton paper 棉纸
- Acrylic Adhesive 亚克力胶
- Release Liner 离型膜

#### ● Technical Data : 特性

Test Item 测试项目	Unit 单位	Value 数值	Test Method 测试方法
Thickness 厚度	mm	0.15±0.05	ASTM-1000
Initial Adhesion 初粘力	Ball No.	>18#	GB/T4852, Ball tack. J.dow method at room temperature. Tape size: 100mm*150mm. 初粘，在室温下用J.dow方法；测试尺寸：100mm *150mm
180° Peel Adhesion 180°剥离力	gf/25mm	2000	GB/T2792, 180° peel strength to substrate at room temperature, tape size: 25mm*150mm. 室温下180°对基板剥离；测试尺寸：25mm×150mm。
Holding Power 保持力	hrs	>48	ASTM D-3654 to the stainless steel, 80°C temperature, 1000g static load. ASTM D-3654, 80°C 1kg荷重贴于不锈钢，跌落时间
Temperature Resistance 耐温性	°C	-20°C-120°C	—
Standard Width 标准宽度	mm	1050	—
Standard Length 标准长度	m	50	—
Color 颜色	White 白色		—
Release Liner 离型膜	Paper 离型纸		—

●Shelf Life & Storage

Conditions :

存储方式和保质期

Tape in roll form: Shelf life 12 months from the date of manufacture when stored in original cartons at 20°C and 50% relative humidity.

成卷胶带：原箱储存在20°C、50%的相对湿度条件下，从制造之日起保质12个月。

Ideal tape application temperature range is 21°C to 38°C.

胶带最佳适用范围为21°C-38°C

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